

MX650/700/800/850 Membrane Keypad Installation Instructions

New design for 2021

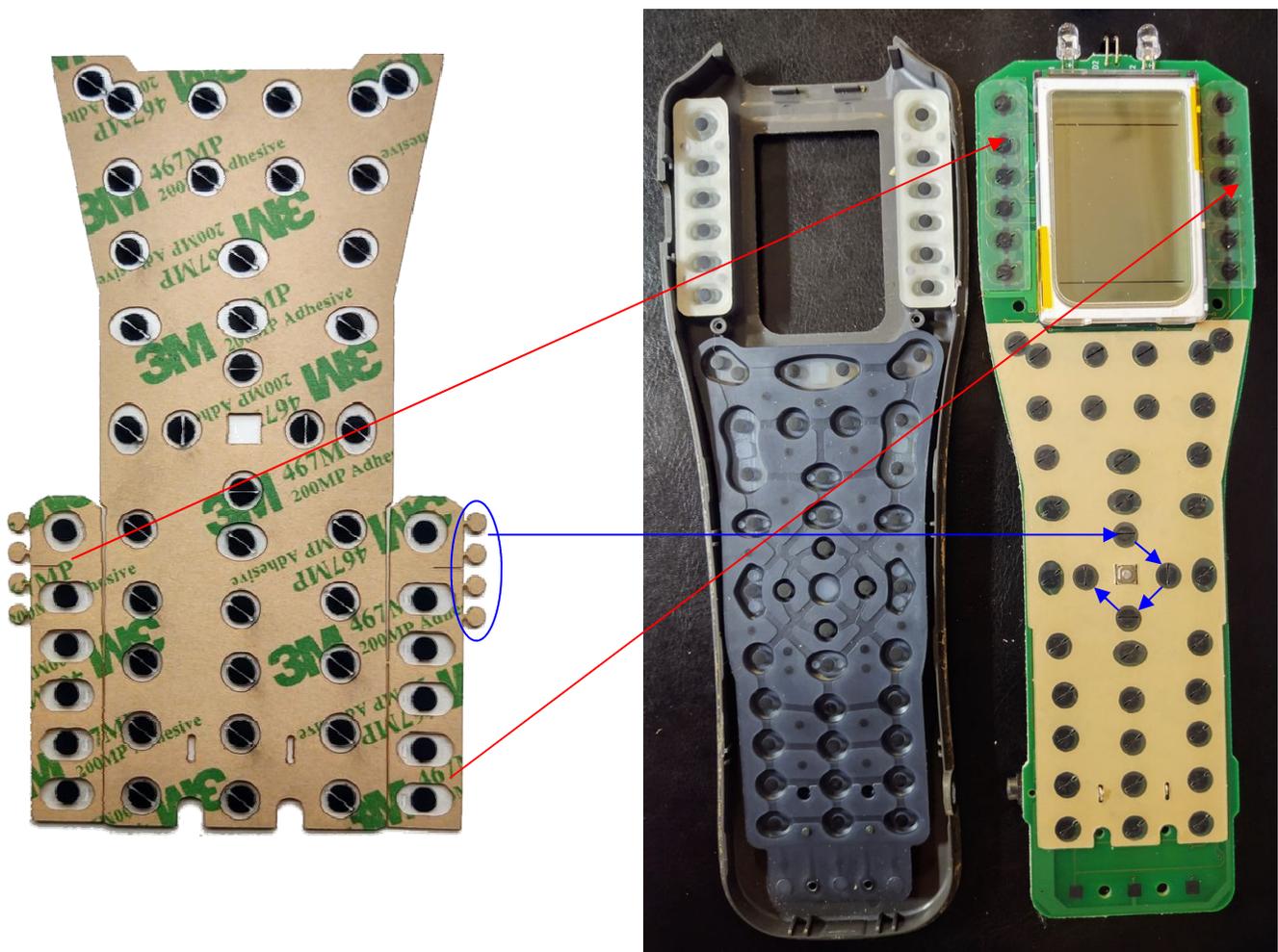
These buttons are much more responsive than the previous version.

The main body is just put in place. **DO NOT peel the brown paper liner from the main body part.** Place it down with the green 3M lettering toward the board as shown below. The button rows next to the display are break away parts that must be stuck down by removing the brown paper. There is a small line cut in the paper under the top button to make it easier to start peeling the paper. When you peel the paper try to get the paper from the little dots off at the same time because it is very hard to remove the paper from the tiny dot part on it's own.

The pink and green backlight film covers the membrane repair when re-assembling.

When putting the remote back together, there are plastic pins in the LCD housing that fit down through the backlight film and into the board that hold them in place. There are also two pins in the top housing (at the bottom). If you see brown in those pin holes when re-assembling then the membrane has shifted and needs to be repositioned.

The 3.5mm plug on the side needs to go through the hole on the top housing first (circuit board angled).



The 4 directional buttons require a dot sticker attached to the center **AFTER** replacing the backlight film over the membrane keypad repair.

There are 8 dots in the kit, only 4 are needed. (They are easy to lose)

You will want to use tweezers to apply the dots. They are sticky only on one side.

The button rows on the side of the display are peel and stick. When you peel the paper off the rows the paper should also peel from the dots. You will probably need to cut the dots off individually and place them one at a time after removing the paper and before sticking the button rows down.